



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1305
Job Sheet 186693



Part No: 647.1305

Job Qty: 1 ea

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER REV.E JFS VERIFIED BY:DD

Ship Via:

662P

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/6/18	12/6/18	0.00	0.00	Start Up Stores/Pkg-2		22/11/18 / 2018
110	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging1-1		DEC 05 2018
120	QC	1 pcs	12/6/18	12/6/18	0.00	0.00	QC4		46 DEC 05 2018
130	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging3-1		46 DEC 05 2018
135	DC	1 pcs	12/6/18	12/6/18	0.00	0.00	DC		9-89 21 DEC 05 2018
140	QC21-SA	1 Ea	12/6/18	12/6/18	0.00	0.00	QC21		9-89 21 DEC 05 2018

Part Op 130 - Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598:

Descriptions: MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART 2: SEALANT PR 1425: ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2

AND SEALANT PR-1425 ***

135 - Photocopy bluefile & type labels per PPP 647.1305

140 - *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5119515
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	5032768
601.2375	Washer 90965A160	3 Ea (3 ea)	90-Start up Operation	F162289
601.2999	Screw	3 pcs (3 ea)	90-Start up Operation	5049458
647.0112	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	5023522x1 5097197x7
647.1402	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5119522
647.1403	Upper Cutter Assembly, U-Channel	1 Ea (1 ea)	90-Start up Operation	3119516
647.1601	Wiper Deflector Aft	1 Ea (1 ea)	90-Start up Operation	562734
647.1610	Wiper Deflector Fwd	1 Ea (1 ea)	90-Start up Operation	5049889
647.1702	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	5097801
647.2010	Upper Strut	2 Ea (2 ea)	90-Start up Operation	F106783
647.2011	Lower Strut	2 Ea (2 ea)	90-Start up Operation	F120021
647.2113	Lower Rail, U-Channel	1 Ea (1 ea)	90-Start up Operation	F199972
91292A080	Screw	4 pcs (4 ea)	90-Start up Operation	5031228

Exp 4/19
Exp 6/19



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐					
Date :		Step #:		QTY Effective :						Approval	
Description Work Order Deviation				Disposition							
Root Cause				FAULT CATEGORY							
Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				Pressure/Forced ☐ Temperature/Cure ☐ Bending ☐ Set-up ☐ Centre Not Concentric ☐ BOM/Route ☐ Cracks ☐ Broken/Damage/Defect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Cuffs ☐ Contamination ☐ Crushing ☐ Countersink ☐ Heat Treat ☐ Cut Too Short ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Marks/Chatter ☐ Drill Holes ☐							
OTHER :											

93475A270	Washer	8 pcs (8 ea)	90-Start up Operation	5031227
93625A300	Locknut	4 pcs (4 ea)	90-Start up Operation	5021246
AN3-11A	Bolt	12 Ea (12 ea)	90-Start up Operation	5098034
AN3-15A	Bolt	5 Ea (5 ea)	90-Start up Operation	5006251
AN3C10A	Bolt	2 Ea (2 ea)	90-Start up Operation	5019323
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	90-Start up Operation	5084826
LN9037-08018	Screw	8 pcs (8 ea)	90-Start up Operation	5084821
MS21042-08	Use Ms21042L08	4 Ea (4 ea)	90-Start up Operation	5100409
MS21042-3	Nut	19 Ea (19 ea)	90-Start up Operation	5108577
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5109736
MS27039-08-13	Screw	4 Ea (4 ea)	90-Start up Operation	5016508
MS27039-1-14	Screw	4 Ea (4 ea)	90-Start up Operation	5120449-40
NAS1149F0332P	Washer	42 Ea (42 ea)	90-Start up Operation	5109991
NAS1149F0432P	Washer	8 Ea (8 ea)	90-Start up Operation	5123456
NAS1149FN832P	Washer	8 Ea (8 ea)	90-Start up Operation	5107796
NAS6604-66	Bolt	4 Ea (4 ea)	90-Start up Operation	5122089

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0990	1	4	0
	600.0991	1	4	0
	600.1012	1	17	0
	601.2045	1	19	0
	601.2375	3	84	0
	601.2999	3	37	0
	647.0112	8	54	0
	647.1402	1	1	0
	647.1403	1	3	0
	647.1601	1	21	0
	647.1610	1	47	0
	647.1702	2	6	0
	647.2010	2	34	0
	647.2011	2	8	0
	647.2113	1	2	0
	91292A080	4	24	0
	93475A270	8	87	0
	93625A300	4	44	0
	AN3-11A	12	85	0
	AN3-15A	5	22	0
	AN3C10A	2	6	0
	LN9025-0820K	8	45	0
	LN9037-08018	8	137	0
	MS21042-08	4	1	0
	MS21042-3	19	134	0
	MS21042L4	4	1,872	0
	MS27039-08-13	4	554	0
	MS27039-1-14	4	375	0
	NAS1149F0332P	42	1,017	0
	NAS1149F0432P	8	678	0
	NAS1149FN832P	8	1,511	0
	NAS6604-66	4	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					

RE:

Linda Lacelle

Wed 2018-12-05 11:00 AM

Re: Sonia Quirion <squirion@dartaero.com>; Shipping <shipping@dartaero.com>;

Cc: Jason Leroux <jleroux@dartaero.com>;

No magnabond- ship plus tard

Order Log

Order No:	11292	Customer:		
Status:		Cust PO:		
Product Family:		Type:		Order
Priority:		Warehouse:		Si
Ship-To Contact:		Customer:		Account

Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Sta
11292	11/16/18	CMETR01 Metro Aviation Inc		647.1305	\$12,805.00	\$12,805.00	1	0	1	12/10/18	12/10/18	P151982	Op
				600.0990	\$122.00	\$122.00	1	0	1	1/4/19	1/4/19		
				600.0991	\$120.00	\$120.00	1	0	1	1/4/19	1/4/19		
1 Order(s)					\$13,047.00		3	0	3				

From: Sonia Quirion <squirion@dartaero.com>

Sent: Wednesday, December 5, 2018 10:56 AM

To: Linda Lacelle <llacelle@dartaero.com>; Shipping <shipping@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>

Subject: Re:

pourrait tu me renvoyer un email disant que pas besoin magnobond ou cest ok avec ce que tu ma envoyer

From: Linda Lacelle

Sent: December 5, 2018 10:49:33 AM

To: Shipping; Sonia Quirion

Cc: Jason Leroux

Subject: RE:

647.1305 as well pls- no magnobond – ship today with this one??

From: Shipping <shipping@dartaero.com>

Sent: Wednesday, December 5, 2018 10:23 AM

To: Linda Lacelle <llacelle@dartaero.com>

Subject:

Hi Linda: 647.1302 has been inspected and packaged. ready to go.

1 2 3 4 5 6 7 8

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NOTES: UNLESS OTHERWISE SPECIFIED

1 AFTER INSTALLATION, APPLY F/N 73 A/R TO FILL GAPS AND FILLET EDGES

2. APPLY F/N 74 TO FAYING SURFACES

3 AT CUSTOMERS OPTION, INSTALL F/N 77 BY MATCH DRILLING ONTO F/N 1

4 INSTALL FOR 647.1301, 647.1302.

5 INSTALL FOR 647.1304, 647.1305.

6 APPLICABLE WHEN EUROCOPTER P/N 145-250014.11 IS INSTALLED WITH EUROCOPTER CABLE CUTTER FIXED PROVISIONS.

7 APPLICABLE WHEN REPLACING EUROCOPTER P/N 145-250074.11

8 INSTALL WITH:
647.1304
647.1305
647.1307
647.1308

REFERENCE ONLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
LAST PROGRESSIVE REVISION: PRO			
N/C	INITIAL RELEASE	06/06/09	P. BRAVO
A	INCORPORATED ECH 02943, 03020, 03046	01/25/11	P. BRAVO
B	INCORPORATED ECH 03919	07/05/13	P. BRAVO
C	INCORPORATED ECH 04069	09/13/13	P. BRAVO
D	INCORPORATED ECH'S 04485, 045921 & 04974	04/17/15	P. BRAVO
E	INCORPORATED ECH 05950	03/00/18	P. BRAVO

1		1	1		1	1		1	14	647.1817	SUPPORT, RH		
1		1	1		1	1		1	13	647.1912	BRACKET, LH		
1		1	1		1	1		1	12	647.1911	BRACKET, RH		
	8	8		8	8			8	8	11	647.0112	STRUT BRACKET	
								1	1	10	647.2110	LOWER RAIL	
								1	1	9	647.2111	UPPER RAIL	
	1	1		1	1			1	1	8	647.1610	WIPER DEFLECTOR, FWD	
	1	1		1	1			1	1	7	647.1601	WIPER DEFLECTOR ASSY, AFT	
								2	2	6	647.1701	SKID DEFLECTOR ASSY	
1		1	1		1	1			1	5	647.3201	GROUNDING CABLE ASSY	
1		1	1		1	1			1	4	647.2201	CROSS ASSY	
1		1	1		1	1			1	3	647.1602	DOUBLER ASSY	
	1	1		1	1			1	1	2	647.1402	CUTTER ASSY (LOWER)	
								1	1	1	647.1401	CUTTER ASSY (UPPER)	
X											647.1309	EC145 T2 FIXED PROVISIONS KIT	
	X										647.1308	EC145 T2 REMOVABLE PROVISIONS KIT	
		X									647.1307	EC145T2 CABLE CUTTERS KIT	
			X								647.1306	FIXED PROVISIONS KIT U CHANNEL	
				X							647.1305	REMOVABLE PROVISIONS KIT U CHANNEL	6
					X						647.1304	EC145 CABLE CUTTERS KIT U CHANNEL COMPATIBLE	6
						X					647.1303	FIXED PROVISIONS KIT	
							X				647.1302	REMOVABLE PROVISIONS KIT	
								X			647.1301	EC145 CABLE CUTTERS KIT	
.1309	.1308	.1307	.1306	.1305	.1304	.1303	.1302	.1301	FIND #	PART #	DESCRIPTION	MATL	SPEC.

BOM Table(Restructured)

QTY		PARTS LIST	
NEXT ASSY (S)	ORIGINAL DATE 140-DA-181 07/06/09 DRAWN BY R. ROSANO CHECKED D. BARKER DRAWING APPROVAL P. BRAVO 08/05/09 CONTRACT NO.	3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.01 ANGLES ±.5°		DART AEROSPACE APICAL INDUSTRIES, INC. DBQ DART AEROSPACE	
EC145 CABLE CUTTERS KIT		SHEET B	REV. E
CAGE CODE 07M26		DWG. NO. 647.1300	
SCALE NONE		SHEET 1 OF 10	

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REFERENCE ONLY

	2	2							89	647.1703	T2 SKID DEFLECTOR ASSY		
	8	8							88	601.3812	LOCK TAB	LN9023A8-1.4544.9	
			2	2					87	647.1702	SKID DEFLECTOR ASSY	△	
	1	1	1	1					86	647.2113	LOWER RAIL (U CHANNEL KIT)		
			8	8					85	601.3655	WASHER	LN9025-0820K	
	8	8		8	8				84	601.3654	SCREW	LN9037-08018	
1		1	1		1				83	647.2112	UPPER U CHANNEL		
	8	8		8	8				82	601.3653	WASHER	93475A270	
	4	4		4	4				81	601.3652	LOCKNUT	93625A300	
	4	4		4	4				80	601.3651	SCREW	91292A080	
	1	1		1	1				79	647.1403	CUTTER ASSY (UPPER U CHANNEL)		
	5	5		5	5				78	601.3650	BOLT	AN3-15A	
REF	REF	REF	REF	REF	REF	REF	REF	REF	77	647.5701	GPS MOUNT KIT	△	
2		2	2		2	2		2	76	601.1954	SCREW	MS27039-1-17	
	2	2		2	2		2	2	75	647.2010	UPPER STRUT		
1	1	1	1	1	1	1	1	1	74	601.2045	RTV	LOCTITE 598	
1	1	1	1	1	1	1	1	1	73	600.1012	SEALANT	PR-1425 CLASS B	
1	1	1	1	1	1	1	1	1	72	600.0991	MAGNOBOND 6398 PART B		
1	1	1	1	1	1	1	1	1	71	600.0990	MAGNOBOND 6398 PART A		
4		4	4		4	4		4	70	601.3012	SCREW	MS27039-1-15	
2		2	2		2	2		2	69	601.3004	CAMLOC STUD		
2		2	2		2	2		2	68	601.3005	CAMLOC RETAINER		
2		2	2		2	2		2	67	601.3006	CAMLOC RECEPTACLE		
3 FT.		3 FT.	3 FT.		3 FT.	3 FT.		3 FT.	66	601.3011	P-SEAL		
1.1 FT.		1.1 FT.	1.1 FT.		1.1 FT.	1.1 FT.		1.1 FT.	65	601.3007	GROMMET	MS21266-2N	
2		2	2		2	2		2	64	601.3008	INSERT	NAS1834C3-300	
12		12	12		12	12		12	63	601.2364	RIVET	CR3213-4-8	
16		16	16		16	16		16	62	601.2468	RIVET	CR3213-4-7	
11		11	11		11	11		11	61	601.2991	RIVET	CR3213-4-6	
2		2	2		2	2		2	60	601.1039	RIVET	CR3213-4-2	
8		8	8		8	8		8	59	601.1183	RIVET	CR3213-4-5	
22		22	22		22	22		22	58	601.0790	RIVET	CR3213-4-3	
8		8	8		8	8		8	57	601.2995	RIVET	CR3213-6-6	
4		4	4		4	4		4	56	601.1915	RIVET	CR3213-4-4	
12		12	12		12	12		12	55	601.2207	NUTPLATE RIVET	CCR2645S-3-03	
4		4	4		4	4		4	54	601.1983	NUTPLATE RIVET	CCR2745S-3-03	
12		12	12		12	12		12	53	601.2980	NUTPLATE RIVET	CCR2645S-3-04	
12		12	12		12	12		12	52	600.0795	NUTPLATE	MS21047-3	
.1309	.1308	.1307	.1306	.1305	.1304	.1303	.1302	.1301	FIND #	PART #	DESCRIPTION	MATL	SPEC.

BOM Table (Restructured)

ORIGINAL DATE
18-02-18
DRAWN BY
P. ROSANO
CHECKER
D. BARKER
DRAWING APPROVAL
P. ROSANO
DATE
18-02-18
CONTRACT NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
3 PLACE DECIMALS ±.001
2 PLACE DECIMALS ±.005
ANGLES ±.5°

DART
AEROSPACE
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760) 724-5300
APICAL INDUSTRIES, INC.
800 DART AEROSPACE

EC145 CABLE CUTTERS KIT

SHEET 3 OF 10

REFERENCE ONLY

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	4	4		4	4		4	4	51	601.3209	LOCKNUT	MS21042L4	
1	4	5	1	4	5	1	8	9	50	601.2973	LOCKNUT	MS21042-08	
27	19	46	27	19	46	27	18	45	49	601.2943	LOCKNUT	MS21042-3	
	3	3		3	3		3	3	48	601.2375	WASHER		
2	8	10	2	8	10	2	16	18	47	601.2764	WASHER	NAS1149FN832P	
62	42	104	62	42	104	62	40	102	46	601.1607	WASHER	NAS1149F0332P	
1		1	1		1	1		1	45	601.2525	SCREW	MS27039-0807	
4		4	4		4	4		4	44	601.1952	SCREW	MS27039-1-20	
							4	4	43	601.3010	SCREW	MS27039-0810	
	4	4		4	4		4	4	42	601.2988	SCREW	MS27039-0813	
6		6	6		6	6		6	41	601.1365	SCREW	MS27039-1-10	
3		3	3		3	3		3	40	601.2198	SCREW	MS27039-1-07	
	3	3		3	3		3	3	39	601.2999	SCREW		
18		18	18		18	18		18	38	601.2459	SCREW	MS27039C1-06	
	4	4		4	4		4	4	37	601.1622	SCREW	MS27039-1-14	
10		10	10		10	10		10	36	601.2051	SCREW	MS24694C52	
2		2	2		2	2		2	35	601.2823	BOLT	AN3-4A	
1		1	1		1	1		1	34	601.1324	BOLT	AN4CH6A	
	2	2		2	2		2	2	33	601.1874	BOLT	AN3C10A	
	12	12		12	12		16	16	32	601.2826	BOLT	AN3-11A	
	8	8		8	8		8	8	31	601.2638	WASHER	NAS1149F0432P	
	4	4		4	4		4	4	30	601.3002	BOLT	NAS6604-66	
2		2	2		2	2		2	29	647.1811	SPACER		
4		4	4		4	4		4	28	647.2511	NUT		
4		4	4		4	4		4	27	647.2510	SLEEVE		
13		13	13		13	13		13	26	647.1812	SHIM		
4		4	4		4	4		4	25	647.1910	CLIP		
1		1	1		1	1		1	24	647.1810	NOSE DOOR DOUBLER		
1		1	1		1	1		1	23	647.1818	NOSE DOOR SPACER		
2		2	2		2	2		2	22	647.1813	ANGLE		
1		1	1		1	1		1	21	647.1913	TEE		
1		1	1		1	1		1	20	647.1814	GUSSET, LH		
1		1	1		1	1		1	19	647.1815	GUSSET, RH		
1		1	1		1	1		1	18	647.1915	SUPPORT ANGLE		
	2	2		2	2		2	2	17	647.2011	LOWER STRUT		
1		1	1		1	1		1	16	647.1914	BRACKET		
1		1	1		1	1		1	15	647.1816	SUPPORT, LH		
.1309	.1308	.1307	.1306	.1305	.1304	.1303	.1302	.1301	FIND #	PART #	DESCRIPTION	MATL	SPEC.

BOM Table(Restructured)

ORIGINAL DATE 07/06/09		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY P. ROYAL		CHECKED BY D. BARKER	
DRAWING APPROVAL P. BRAVO 08/06/09		APPROVAL AUTHORITY J. DART AEROSPACE	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.2°			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1300	REV. E
SCALE NONE		SHEET 2 OF 10	

